

Description

Cast PVC film in white with a glossy surface

Release Paper

PE-coated silicone paper, 145 g/m²

Adhesive

Solvent polyacrylate, permanent, grey

Area of use

For brilliant and colourful short-term outdoor advertising. Can be applied to flat or simple curved unsealed textured surfaces, such as brick, concrete block and poured concrete. Through the use of heat, the film can also be applied to structured surfaces and into gaps. Especially recommended for use in combination with ORAGUARD® 290 laminating film. The applied material is easy to remove by heating slightly.

Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

Technical Data

Thickness* (without protective paper and adhesive)	55 micron
Dimensional stability (FINAT TM 14)	Adhered to steel shrinkage 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure***	1 year (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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