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ICOLOR 2-STEP PREMIUM TRANSFER MEDIA INSTRUCTIONS

TEMPERATURE	TIME	PAPER SETTING	PRESSURE
250°F/120°C	30 Seconds	iColor 500/600: Ultra Heavy iColor 550: Coated Glossy F	7

Important: Never run the adhesive sheet through your printer, this may result in fuser failure

1. Media type should be “Ultra Heavy” or “Heavy Gloss” on your printer. Page size should be either “A4” or “A3” depending on the stock being used. Remember to set the job to mirror print to ensure it looks correct when transferred to the garment.
2. Place the transfer sheet into the appropriate tray of the iColor printer, print side up or down depending on your model (the smoothest, coated side is the print side). You may need to stack a few sheets in the tray at once so the printer pulls the media cleanly if using the multipurpose tray.
3. Place the transfer/adhesive page on the press adhesive side up. Cover the media with a kraft paper and press the two sheets together using a heat press.
4. Open the press and while hot - immediately peel the adhesive away from the transfer sheet diagonally in one smooth, low, continuous motion. This should be done with sheets on the press to minimize heat loss.
5. Cover the transfer sheet and garment with kraft paper and press the garment using a heat press at 250-degreesF/120-degrees C for 30 seconds with medium high pressure. Remove the garment from the heat press and carefully and immediately lay flat.
6. Once the garment is completely cooled, carefully peel away the transfer sheet in one smooth, low continuous motion.
7. Re-pressing (fixing) the image into the garment is important for wash durability. Place the garment back on the heat press and re-press the image for roughly 15 seconds 250-degreesF/120-degrees C with kraft paper on top of the image.