

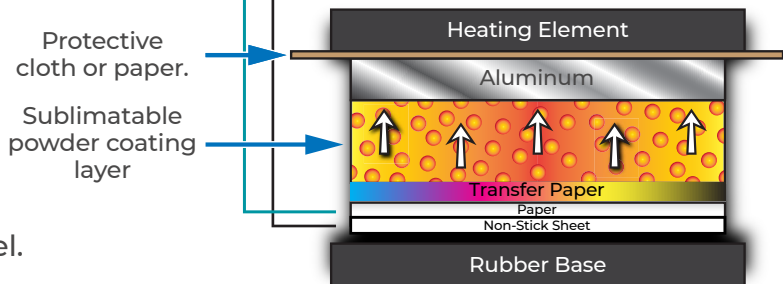
GUIDELINES TO SUBLIMATE DURALUXE PANELS

Duraluxe Panel Preparation

1. Remove the white protective film from the panel.
2. Make sure surface is free of lint and dirt.
3. You may use alcohol to clean surface.
4. Make sure panel is dry before applying transfer paper.

Duraluxe Panel Preparation

1. **Preheat heat press by cycling the press two times to warm the base.**
2. Place a non-stick sheet on top of rubber base.
3. Place a clean sheet of paper to cover felt to protect from excess ink gas during sublimation process.
4. Place Duraluxe Panel with transfer face down on top of protective paper.
5. Place clean paper or non-stick sheet on top of panel to protect from heat platen surface during pressing.
6. Check temperature is set for 196C/385F.
7. Press time is set for 120 seconds.*
8. Pressure is medium or 60 psi.
9. Press the panel.
10. Remove protective paper from back of panel.
11. Lift panel from press carefully with heat gloves.
12. Remove transfer paper and place panel face up on a cooling table or rack.



*Adjust time depending on your heat press.