

# Siser EasySubli Application Instructions

## Print / Cut / Press Instructions

- 1) Create your design and add contour cut marks
- 2) Load EasySubli Vinyl in your SG400 sublimation printer shiny side up (print on textured side)
- 3) Print your design (including contour cut marks) onto the EasySubli Vinyl – DO NOT MIRROR
- 4) Wait 20 minutes for ink to dry before touching (or place under open heat press to dry faster)
- 5) Contour cut your design on your cutter. (optional – place vinyl on cutting mat / carrier sheet)
- 6) Weed away excess material.
- 7) Remove design from backer, or use transfer mask to lift multi-part designs
- 8) Place design face up on garment to be decorated
- 9) Cover with a non-stick sheet
- 10) Press at 310 degrees Fahrenheit for 10-15 seconds at Medium (4 bar) pressure
- 11) If using transfer mask, you can peel the mask Hot

Applies to 100% Cotton, Poly-Cotton Blends, 100% Polyester

Wait 24 hours before first wash, Machine wash warm or cold / mild detergent. Do not dry clean

## Using Transfer Mask

In cases where your design has multiple elements, use of transfer mask is recommended.

- 1) Peel the white textured backer from the transparent mask
- 2) Hold the mask in a U-shape from the center, lay the mask down on top of your weeded design
- 3) Use a squeegee to get the transfer mask in solid contact with your design so it can be lifted
- 4) Peel the transfer mask and design from the backer on the EasySubli vinyl
- 5) Place the transfer mask and design on your garment so that the design is visible
- 6) Recommended to use a non-stick sheet even when using the transfer mask
- 7) After pressing you may hot peel the transfer mask