

DUOFLEXTechnical information

Product description

Two-coloured expanding matt polyurethane material for heat transfer applications.

<u>Thickness</u>: 150 microns (USA: 5.9 mils). Carrier: Non-adhesive and clear polyester.

Suitable for

Cotton, polyester, acrylic and similar fibres.

Application advice

- 1) Cut the material in reverse with regular flock blade (60°).
- 2) Weed the excess material.
- 3) Heat press the transfer on the garment with its polyester carrier protected by a silicone paper at 165° C (USA: 320°F) 20 seconds low pressure.
- 4) Peel the carrier off when cold.

Maintenance

Always respect the instructions mentioned on garments. After heat pressing, wait 24 hours before the first wash.

Washing: 40°C (USA: 100°F) max. inside out - without bleach or any aggressive washing products.

<u>Tumble-drying</u>: tests being processed. <u>Dry cleaning</u>: tests being processed.

Ironing: backside

Storage of the roll: vertically, one year in a dry room, 15-30°C (USA: 60-85°F), protected from

sunlight.

Caution

Those recommendations are based on our own experiences. We always recommend making trials before starting standard production.

June 2015









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